# **WOLTERS ENGINEERING**

ENGINEERING, DRAFTING, CONSULTING

15211 97<sup>th</sup> Road N West Palm Beach, FL 33412 Ph/Fx: (561) 225-1982

### PRODUCT EVALUATION

(Florida Product Approval)

PRODUCT:

DM CLASS 1500 16 Oz or 20 Oz Copper 1 1/2" Mechanical Seam

12" or 16" Wide Roof Panel

(FLPA# 41724.9)

MANUFACTURER:



Dynamic Metals, LLC 2951 SE Dominica Terrace Stuart, FL 34997 Dynamic Metals, LLC. 2177 Andrews Lane Ft. Myers, FL 33912

or

To all concerned,

The DM Class 1500 1 1/2" Mechanical Seam Roof Panel, manufactured by Dynamic Metals LLC, is a non-structural 16 oz. (min) copper roof panel (42 ksi min) that meets the requirements of Sections 1507.4 and 1518.9 of the 8th Edition (2023) Florida Building Code. The panel has been tested per TAS 100, TAS 125, and ASTM E2140 by Intertek B&C, with results shown in test reports P2196.37-450-34, P2196.38-450-44, and P2196.39-450-44. It has also been tested per TAS 110 by PRI Construction Materials Technologies, with results shown in test reports VLS-004-02-01 and VLS-005-02-01.

## Technical Documentation:

- 1. Drawing "15CMS16-HZ" dated 1/24/24 (Rev. 1), signed and sealed by Scott Wolters, PE.
- 2. Test Reports listed above by Intertek B&C. signed and sealed by Vinu Abraham, PE.
- 3. Test Reports listed above by PRI Construction Materials Technologies, signed and sealed by Zachary R Priest, PE.
- 4. Supplemental Calculations to support 15CMS16-HZ, signed and sealed by Scott Wolters, PE.

I have reviewed this submittal per the requirements of FAC Product Approval Rule Chapter 61G20-3.005 (4). Based on the limitations listed below and those provided in the documents above, this product meets all of the requirements of the 8<sup>th</sup> Edition (2023) Florida Building Code generally, and chapter 15 specifically, including the HVHZ provisions.

<u>Limitations</u>: This panel is approved for use inside and outside of the HVHZ.

Overall Limitations:

Min. Slope:

HVHZ:

1"/12"

Non-HVHZ:

1/4"/12"

Note:

Slopes less than 3"/12" require lap sealant per FBC 1507.4

Maximum Panel Width:

16"

Minimum Rib Height:

1 1/2"

Panel Clip Anchors:

26 Ga. Stainless Steel, 2" long (Option #1)

3" long (Option #2)

	Option #1	Option #2
	Installation	Installation
Max. Design Pressure:	-149 psf	-198.5 psf
Clip Anchor Spacing:	4" From Ends, 16" Max. O.C.	4" From Ends, 12" Max. O.C.
Min Panel Fasteners:	#10x1" Pancake Head	#10x1" Pancake Head
	Fasteners, (2) Per Clip	Fasteners, (2) Per Clip
	Panels are Seamed to 90°	Panels are Seamed to 90°
Panel Seam Sealant:	Not Required	Not Required
(Typical Installation)		
Panel Seam Sealant:	Continuous bead of Bostik 915 at	Continuous bead of Bostik 915 at
(HVHZ with Slope less than 2"/12")	top corner of male/female seam	top corner of male/female seam

Underlayment:

Minimum ASTM D 226 Type II, installed and anchored per FBC Section

1507.1.1.1 (min).

(or)

Any underlayment with a valid FLPA or Miami-Dade NOA

Note:

Outside of the HVHZ, in areas with windspeeds < 170 mph, 1" round plastic caps meeting the requirements of FBC Section 1507.1.1.1 may be used to prevent

galvanic reactions.

Fire Barrier:

Where required by code, install an approved fire barrier. Refer to a current fire directory listing for fire ratings of this roofing system assembly as well as the

location of the fire barrier within the assembly. (See note #2 below)

Note:

Outside of the HVHZ, in areas with windspeeds < 170 mph, 1" round plastic caps meeting the requirements of FBC Section 1507.1.1.1, may be used to prevent galvanic reactions.

Minimum Substrate:

1/2" (15/32" min) 4-ply CDX Plywood or 3/4" solid wood planks (S.G. = .42 min) nailed to 2x rafters spaced 24" max. on center with 8d ring-shank nails spaced 6" max on center.

Note:

The ¾" wood planking must be installed as a solid deck and must be nailed or fastened in a manner equal to the deck above, or as specified by a Florida licensed Architect/Engineer.

#### Other Limitations:

- 1. Roof slope must meet requirements of FBC Sections 1507.4.2 or 1515.2.
- 2. Fire classification is not a part of this evaluation. Refer to a current Approved Roofing Materials Directory for fire ratings of this product.
- 3. Design of substrate is by others and is not a part of this evaluation.
- 4. All panel system perimeters, penetrations, and transitions to be flashed and sealed per the requirements of RAS 133.
- 5. Rational analysis, provided by a Florida licensed Architect/Engineer per FAS 61G20.3.005(e), may be used for project specific approval by the local authorities having jurisdiction.
- 6. Where required by the Florida Building Code, panels shall be labeled with the manufacturer's name and/or logo, and the following statement, "Dynamic Metals FLPA# 41724.9, DM Class 1500".

#### Re-Roofing:

The DM Class 1500 16 oz Copper 1 1/2" Mechanical Seam 16" Wide Roof Panel may be installed over a single layer of existing asphalt shingles, provided the existing roof meets the requirements of Section 1521 (HVHZ) or Section 1511 (outside of HVHZ) of the Florida Building Code.

#### Panel Forming:

These panels may be jobsite roll formed with the following Dynamic Metals machines, per approval of 3<sup>rd</sup> party QA provider, to the dimensions shown on Drawing 15CMS16-HZ:

SSQ-6800617	SSQ-5150216	SSQ-6810617
SSQ-6690517	SSQ-4560615	SSQ2U-4031121
5VC-0490718	5VC-0360516	SSQ2U-4041121
		SSQ2U-4051121

If you have any questions or need more information concerning this approval, please contact me.



